

CERTIFICATE OF ACCREDITATION

The ANSI National Accreditation Board

Hereby attests that

Industrial Bolting Technologies, Inc. #6 McCown Circle Charleston, WV 25313

Fulfills the requirements of

ISO/IEC 17025:2017

In the field of

CALIBRATION

This certificate is valid only when accompanied by a current scope of accreditation document. The current scope of accreditation can be verified at <u>www.anab.org</u>.



Jason Stine, Vice President

Expiry Date: 04 November 2025 Certificate Number: L2403

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

Industrial Bolting Technologies, Inc.

#6 McCown Circle Charleston, WV 25313 Mike McCown 304-744-9489

CALIBRATION

Valid to: November 4, 2025

Certificate Number: L2403

Mass and Mass Related

| Parameter/Equipment | Range | Expanded Uncertainty of Measurement (+/-) | Reference Standard, Method, and/or Equipment |
|---------------------------|--|--|---|
| Manual Torque Wrenches | (10 to 100) lbf in (50 to 500) lbf in (25 to 250) lbf ft (75 to 750) lbf ft | 1.1 lbf·in 5.5 lbf·in 6.9 lbf·ft 8.4 lbf·ft | AWS MTMDP-4 Torque Calibration System and ISO 6789 utilized in the calibration of these torque devices. |
| | (100 to 1 000) lbf·ft | 15 lbf·ft | AKO Torque Master Calibration System, AKO TSD20011 Torque Transducer, AKO TDS6500-2 Torque Display |
| | (100 to 2 500) lbf·ft (1 250 to 25 000) lbf·ft | 37 lbf·ft 130 lbf·ft | AWS 41012-HYDP Torque Test Stand, AWS 41025 Torque Test Stand |
| Hydraulic Torque Wrenches | (50 to 20 000) lbf∙ft | o 500) lbf·in 5.5 lbf·in to 250) lbf·ft 6.9 lbf·ft to 750) lbf·ft 8.4 lbf·ft o 1 000) lbf·ft 15 lbf·ft to 2 500) lbf·ft 37 lbf·ft to 2 500) lbf·ft 37 lbf·ft to 2 500) lbf·ft 79 lbf·ft 20 000) lbf·ft 79 lbf·ft | AKO Torque Master Calibration System, AKO TSD20011 Torque Transducer, AKO TSD10KPT Pressure Transducer, AKO TDS6500-2 Torque Display |
| Pneumatic Torque Wrenches | (100 to 2 500) lbf·ft | 140 lbf·ft | AWS 41012-HYDP Torque Test Stand, AWS 41014-HYDP Torque Test Stand |



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Mass and Mass Related

| Parameter/Equipment | Range | Expanded Uncertainty of Measurement (+/-) | Reference Standard, Method, and/or Equipment |
|---------------------------|---|--|---|
| Pneumatic Torque Wrenches | (100 to 10 000) lbf·ft | 150 lbf·ft | AKO Torque Master Calibration System, AKO TSD20011 Torque Transducer, AKO TDS6500-2 Torque Display |
| Pressure Gages | (0 to 100) psig (0 to 1 000) psig (0 to 5 000) psig (0 to 10 000) psig | 0.81 psi 6.9 psi 32 psi 64 psi | Crystal Engineering GAUGECALXP Pressure Comparator, Crystal Engineering 100PSIXP2i, 1KPSIXP2i, 5KPSIXP2i, 10KPSIXP2i Reference Pressure Gages |

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (*k*=2), corresponding to a confidence level of approximately 95%. Notes:

1. This scope is formatted as part of a single document including Certificate of Accreditation No. L2403.

Jason Stine, Vice President





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